



### swift® therm 4362 Natural

#### Application

#### Profile Laminating Adhesive

swift® therm 4362 is a hot melt adhesive for profile lamination of MDF and particle board with thin foils and papers.

#### Properties

Flexible, transparent hot melt with low viscosity and high initial strength.

#### Technical Data

Base:	APAO
Colour:	Yellowish
Consistency:	Solid, Pellets
Density:	Ca. 1,00 g/cm <sup>3</sup>
Softening point:	Ca. 149 °C
Melt viscosity (Brookfield Thermosel)	Ca. 16.000 mPas* at 180 °C Ca. 13.000 mPas* at 200 °C
Application method:	roll coater or nozzle
Application temperature:	180 °C - 200 °C
Storage life:	Ca. 18 months
Storage conditions:	Cool and dry
Sensitive to cold	No
Labelling acc. regulations on dangerous goods:	None See Safety data sheet

\* The above viscosity data are average production values. Minor variations are possible. Through thermal stress a decline in viscosity may occur.

#### Conditions

To achieve optimum results, the substrates should be clean, dry and free from dust and grease. Conditioning of the substrates to room temperature (18 °C min.) is highly recommended.

#### Instruction for use

The adhesive is applied on the foil or paper. Immediately after the adhesive application, the materials are placed onto the supporting materials, formed and pressed by pressure rolls. The laminated profiles are instantly ready for further processing.

#### Packaging

12 kg bag

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